

# MF Series

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## **ACOUSTIC & THERMAL FOAM**

Technical Data Sheet  
December 2019



**SIDERISE<sup>®</sup>**

Acoustic, fire and thermal insulation specialists

# **SIDERISE® ‘MF’ SERIES ACOUSTIC & THERMAL FOAM**

A flexible and fire resistive light-weight melamine foam, offering excellent thermal and sound absorption qualities, that can be used in a wide variety of applications.

## **Application**

SIDERISE® ‘MF’ series acoustic foam is flexible light-weight melamine foam with a fine open cell structure offering excellent sound absorbing qualities. Additional benefits offered by the product include: reaction to fire performance, excellent thermal insulation properties and an elevated operating temperature.

The product is used in many varied applications and industries including HVAC, construction, rail, marine, and automotive.

Some applications use the product as a component sound absorbing or resilient spacing layer within a bespoke composite material.

Common applications include: internal lining of ductwork and ventilation equipment, spatial absorbers, ceiling tiles, acoustic absorber panels, thermal insulation for rolling stock, absorption linings in marine craft, automotive vehicles, generators, compressors, process plant and electrical equipment.

## **Benefits**

- Tested to EN 13501-2 (Euroclass B / C) and EN 45545-2 (HL3) for reaction to fire
- Light-weight (7kg/m<sup>3</sup>)
- Excellent sound absorption
- Excellent thermal conductivity
- Can be supplied as a composite solution

## **Product description**

SIDERISE® ‘MF’ series acoustic foam is available with a pressure-sensitive adhesive backing film to simplify installation. Optionally, the product can be supplied with an extensive range of facing materials or spray applied surface coatings.

The material can be supplied in composite form in combination with lead foils, polymeric barriers and damping sheets.

An in-house cutting service is available for supply to final sizes/shapes using a variety of processing techniques including die-cutting and CNC cutting.

A full ‘kitting’ and packing service is available for OEM supply.

## **Installation**

The material is normally adhered to the background surface using a separate adhesive or by means of the optional pressure-sensitive adhesive backing (contact our technical team for a specification sheet on pressure-sensitive adhesive films for properties and limitations).

Additionally the product can be mechanically fixed (using large headed fixings or spreader washers). Our insulation support pins and non-return washers represent a suitable fixing.

Please contact our technical team for advice on suitable adhesives and mechanical fixings.

## Acoustic Performance

Thickness (mm)	Sound Absorption Coefficients					
	125Hz	250Hz	500Hz	1kHz	2kHz	4kHz
12	0.05	0.10	0.25	0.50	0.65	0.75
25	0.10	0.20	0.50	0.80	0.85	0.95
50	0.15	0.50	0.90	1.00	1.00	1.00

## Fire Performance

Building Regulations (Approved Document B) National Class (to BS 476 Part 6 and 7)	25mm	Class 0
	50mm	Class 0
Building Regulations (Approved Document B) European Class (to EN 13501-1)	5-40mm	Class B
	50mm	Class C
EN 45545-2 : 2013 - Fire Protection on railway vehicles		HL3
UL 94		V-0 HF-1
FMVSS 302		Compliant (0mm/min)
DIN 4102-1		B1

## Technical specification

Form supplied (mm)	Standard sheet size: 2500 x 1250 Other forms: Linear 3D sections and die-cut parts		
Standard thickness (mm)	6, 10, 12, 15, 20, 25, 35, 40, 45, 50, 75, 100 (can be slit from block to any thickness, 3mm to max block thickness)		
Colour	Grey melamine resin		
Maximum application temp (ISO 3386-1 defined)	1,000h: 220°C 5,000h: 200°C 20,000h: 180°C		
Property	Standard	Units	Value
Density	EN ISO 845	kg/m <sup>3</sup>	7.0 ± 3.0
Compressive Strength	EN ISO 3386-1	kPa	>4
Tensile Strength	ISO 1798	kPa	>85
Elongation at break	ISO 1798	%	>22
Thermal conductivity	EN 12667	W/mK	0.032-0.038
Thermal resistance	EN ISO 2440 (defined by EN ISO 3386-1)	°C	240

## Additional information

The following options are available:

- A range of protective/decorative facings.
- Can be supplied with high performance acrylic pressure-sensitive adhesive (PSA) backing

The following information is available upon request or via download from our website:

- 1/3rd octave absorption coefficients available on request
- Safety Data Sheet

## Environmental

SIDERISE® 'MF' series acoustic foam is environmentally friendly.

- It contains no Volatile Organic Compounds (VOCs) and no very Volatile Organic Compounds (vVOCs)
- Zero Ozone Depleting Potential
- Global Warming Potential of less than 5
- Recyclable

## Technical support

For further information please contact our technical team at the address below.

## Available CPD's

Contact SIDERISE® for further information on our CPDs:

- Architectural Acoustics
- Industrial Noise Control Engineering

## Sales & Technical Support

### Sales Enquiries

T: +44 1473 827695

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### Ordering and Customer Service

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